		∴ ≺ecei.	and rem	F11 3 T		
	ate: 14/01/3	1 8 un	Sato/ Dart	P/O:	8084 22782	
Packing Slip: Invoice: Receipt:	Yes No No Cash Cr	R W S	elease Note A laybill Attache hipment Com C6 Inspection Vork Order	ed: Ye plete: Ye	es No	
Discrepancies Part Number	Description	antity	Quantity Received	Quantity Returned	Quantity Short	Comments
				(if chipment	OK) Level	12//
Production/Ac Date Received/Cos Initial	19/01/08	Initial	s of receiver	(II SNIPMENT	Locati	

H-\FORMS\Purchasing\approved purch\RECREPORT Rev D

Purchase Order Receipt Listing

Thursday, January 30, 2014 10:41:16 AM

All amounts are calculated in domestic currency.

All Vendors PO ID po22782 All Receipt Dates All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Purchase Line Order ID/ Nbr/ Curr Type Insp Req	e Project ID p	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
endorID\Vendor Name		VC-MAR001 Marn	Marmon/Keystone Canada Ltd.			١		\	\	\
1		M6061T6T1.000W06 f	700 f	1/29/2014 1/28/2014	1/28/2014	84.0000	\$3.48	0.0000	0	\$292.21
No		6061T6 RD TUBE 1.00 x .065w M128084	in in the	1 084.0000 I	DESJ	সাত্র	12 S292.21	0.0000	0	
2		M6061T6T0.500W.1	7.1 f	1/29/2014	1/28/201	0000.96	\$3.74	0.0000	0	\$359,23
No		6061-T6 RD Tube .500 x .125W M128084	4	000096	DESJ02		\$359.23	0.0000	0	
c		M304TR0.250W.049)49 f	1/29/2014	1/28/2014	20.0000	\$0.93	0.0000	0	\$18.62
No		304 Seamless Tubing f .250 x .049w M128084	ing f	20.0000	DESJ02		\$18.62	0.0000	0	
4		M304TR0.500W.035 f	035 f	1/29/2014	1/28/2014	200.0000	\$0.80	0.0000	0	\$159.83
No		304 RD Tube .500 x .035W M128084) x f	200.0000	DESJ02		\$159.83	0.0000	0	
3		M304TR0.750W.049 f	049 f	1/29/2014	1/28/2014	200.0000	\$1.74	0.0000	0	\$347.87
No		304 RD Tube .750 x .049W M128084	0x f	200.0000	DESJ02		\$347.87	0.0000	0	
								Total Received Quantity:	Quantity:	600.0000
							Tota	Total Oty to Inspect (PO U/M):	90 U/M):	0.0000
								Total Reject Quantity:	Quantity:	0.0000

\$1,177.78

Total Receipt Value: Total Balance Due Quantity:



290 Chemin du Tremblay Boucherville QU CAN J4B 5X9 TEL. 514/527-9153 FAX. 450/641-4357

PAGE.: 1 Order: 1142424 Date.:: 01/27/2014

PACKING SLIP

SOLD	TO:	

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

	P VIA OVERLAND #	F.O.B. BOUCHERVILLE	SALESPER C. Gee		JR ORDER NO. 22782
	Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
		Fax all papers to Linda Lacelle 613-632-1053 rev:	01/11 GD		
1	20 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 316L 1/4 X .049 A213 STS .250 .049 316L Tariff Number: 7304.41.19.90 Cust. part#:: M304TR0.250W.049 HT#	1	20/FT 20/FT	
2	200 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .035 A213 STS .500 .035 304L Tariff Number: 7304.41.19.90 Cust. part#.: M304TR0.500W.035 HT#	<u>10</u> 10	200/FT 200/FT	
3	200 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 3/4 X .049 A213 STS .750 .049 304L Tariff Number: 7304.41.99.90 Cust. part#.: M304TR0.750W.049 HT#: YT30540 Total	10 10	200/FT 200/FT	
4	84 /FT	ALUMINUM SMLS TUBE ATS 1.000 .065 D6061 Tariff Number: 7608.20.00.00 Cust. part#:: M6061T6T1.00W065 HT#: 17749890 Total	777	84/FT 84/FT	
5	96 /FT	ALUMINUM SMLS TUBE ATS .500 .120 D6061 Tariff Number: 7608.20.00.00 Cust. part#:: M6061T6T0.500W.125 HT#: F00140746 Total	<u>8</u>	96/FT 96/FT	1
		Parlabe			

	-				
Рa	CK	aq	1	nq	:

Total Weight....:

145.3

Cus	ton	ers		:
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MILL INSPECTION CERTIFICATE











5. 14lor 130. CHANGSHU WALSIN SPECIALTY STEEL CO.,LTD. EN 10204 3.1

CUSTOMER: MATERIAL FREE FROM MERCURY CONTAMINATION AS PER ASTM A213-10, ASME SA213-10/ASTM, A269-10 RESULTS (LADLE) SPECIFICATION min IC TEST PER ASTM A262, PRACTICE E NACE MR 01-75 RESULTS(PRODUCT) COMMODITY: STAINLESS STEEL SEAMLESS TUBING MADE IN CHINA LENGTH:20FT PO#BN2031 REMARK: NO REPAIR BY WELDING OIAL SIZE(mm)
OD(") ×WT(") LEMENTS 2011/5/27 MARMON/KEYSTONE CANADA INC. NO. 0.024 0.024 0.035 HRB MAX 80 0.429 0.410 1.000 PIECES 215 2.000 1.405 1.490 Mn 320#POLISHED 4300 196 4300 Ŧ 0.022 WEIGHT 0.045 0.024 (kg) 0.003 0.030 0.001 2.THE CERTIFICATE SHALL NOT BE REPRODUCED EXCEPT IN FULL WITHOUT THE WRITTEN APPROVAL OF THE COMPANY LWE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN BEEN MADE IN ACCORDANCE WITH THE RESULTS OF THE CONTRACT, AND CONFORM TO THE SPECIFICATION ABOVE. 530/540 MPa ST . V 10.000 N 12.017 14.000 12,000 CONDITION:COLD FINISHED, ANNEALED, PICKLED, PLAIN END CERTIFICATE NO.: 201105308024017 260/267 0.2% MPa 16.020 16.000 18.000 MPa % 072-190 2.200 (50mm) 3.000 58/60 % EL HARDNESS COMPOSITION (WT%) 75/75 HRB 5 FLATTENING GOOD TEST FLARING Cb+Ta GOOD TEST QUALITY MANAGER ပ် GOOD TEST I.C. GRAIN 201104-D-028 Lot No. HYDROSTATIC TEST CURRENT GOOD TEST ULTRASONIC GOOD TEST

QCREVIEWED

WLCS-QP-T24-06

ADDRESS: 56# RENMIN ROAD, HAIYU TOWN, CHANGSHU CITY, JIANGSU PROVINCE, CHINA 215519 TEL: +86-512-52566260 FAX: +86-512-52568027

MATERIAL:	M3047R0250WO.UGR/	M128084	
RECEIVED BY:			
DATE:	JAn. 301,7:14		
P/O#	22782	MATERIAL CERT RECEIVED	40)
QUANTITY ORDERED:	20,01	QUANTITY RECEIVED:	201 (1pcs).
THICKNESS ORDERED:	· 250 + .049	THICKNESS RECEIVED:	0.247+0.047"
SHEET SIZE:		SHEET SIZE RECEIVED:	3/7/an / 1238

DESCRIPTION	(Ch	CR eck (N)	COMMENTS
SURFACE DAMAGE	Υ	N	
INCORRECT FINISH	Υ	N	
CORROSION	Υ	W	
INCORRECT GRAIN DIRECTION	Υ	N	SERVICE AND STREET STREET
INCORRECT MATERIAL	Υ	D	TREESTANDERUSING OF SUBJUSTAN LARST NUMBER U.S. SPECIAL CO
INCORRECT THICKNESS	Υ	N	Fig. dec. (March 1999), the color production of the color
PHOTO REQUIRED	Y	N	PURCELLED STYCK OT HOTHWATERS WEEK AND LEST YORK.
CORRECT MATERIAL	(V)	N	ASTM AZ13-10: * 3166 GRADE.
CORRECT REF # TO LINK CERT	(1)	N	072-1901
CORRECT MATERIAL IDENTFICATION	(1)	N	M304 TR 0.250 W 0.049
CORRECT M# ON THE MATERIAL	8	N	M128084
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MA	TERIAL AND	PREFORM A TS BELOW	HARDNESS (CHECK.	y f
TYPE OF MATERIAL	HRC	HRB 304/316	DUR A	DUR D	DAS 16
SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING		56423	201	us september	9-89

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: 16	BY:
DATE: 9-89 14 01 30	DATE:

INVOICE NO: YK-12-12-27

DING WEI GUO MANAGER OF QUALITY ASSURANCE DEPARTMENT



SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

5 14/0/130

DATE OF ISSUE: 2012/12/15

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aterial CERTIFICATE (No.:QAC0021058/A)

CUSTOMER: MARMON/KEYSTONE CANADA INC.	CERTIFICATE NO. :2012-9-7-D-1
P.O.NO.: BN3212	ORDER NO.:2012-09-007-D
COMMODITY: STAINLESS STEEL SEAMLESS TUBING	GRADE: ASTM A213-10a (TP304/TP3041)
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END/ OD POLISHED 400 GRIT HEAT	HEAT NO. (YT22073)
CHEMICAL CONTENTS (WT%)	

JAN 1 4 2013	JAN	6	Diagnoigna	J.				3.1	FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1	FREE FROM MERCURY CONT COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO E	FROM MI TRY OF C TEST CEF	FREE COUN MILL
OC REVIEWED	200	LTD	SHANGHAI CRYSTAL PALACE PIPE CO.,LTL	TAL PALA	AI CRYS	SHANGI	im	X 1.5m/m	SOLUTION HEAT TREATMENT :1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED	SOLUTION HEAT TREATMENT :1050° NO WELD REPAIR WAS PERFORMEL	TION HE/ ELD REP/	NO W
		TPANY.	THE WRITTEN APPROVAL OF THE COMPANY	PROVAL (ITTEN AF	THE WR			ACTICE E	IC TEST TO ASTM A262 PRACTICE E	ST TO AST	IC TES
2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT	EXCEPT IN F	EPRODUCED,	L NOT BE R	TE SHAL	ERTIFICA	2.THE C.		3	IN COMPLIANCE TO NACE MR0175-2003	E TO NACI	MPLIANC	IN CO
			NTRACT	PURCHASE ORDER OR CONTRACT	SE ORDE	PURCHA	1269-10	RASTM A	WALL THICKNESS TOLERANCE AS PER ASTM A269-10	ESS TOLER	THICKNI	:WALL
TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE	CE WITH THE	IN COMPLIAN	SULTS ARE	E TEST RE	AND THI	TESTED			AS PER ASTM A213-10a/ASME SA213-10	1213-10a/AS	R ASTM A	AS PE
1.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN	CRIBED HER	(ATERIAL DES	HAT THE M	ERTIFY T	REBY C	1.WE HE					RKS:	REMARKS:
OK (DRILLED HOLE)	75	OK	OK	65.0	690	260	159	50	12-10-241	20	0.065	0.563
OK (DRILLED HOLE)	74	OK	OK	63.0	650	305	797	500	12-10-143	20	0.035	0.500
TEST TO E426 (100%)	±KB ≪80	TEST		≥35	(Mpa) ≥515	(Mpa) ≥205	(kg)	Pieces	Bundle No.	Length (feet)	W.T (inch)	O.D (inch)
EDDY	HARDNESS	FLATTENING	FLARING F		TS	0.2%YS	Weight			ns	Dimensions	
				ERTIES	L PROP	PHYSICAL PROPERTIES	<u></u>					
		18.10	8.08	0.38	0.006	0.039		0.73	0.021	LE)	RESULTS (LADLE)	RESUI
	0	.0 18.0~20.0	5 8.0~11.0	€0.75	≤ 0.030	< 0.040		< 2.00	€ 0.035		SPECIFICATION	SPECII
		Cr	Z.	Si	S	P		Mn	С		ENTS	ELEMENTS
									,			

MATERIAL:	M304TRU500 WU35/	/M128084	
	Line Dosgre Den		
DATE:	3An 3071. 2014		A PROLIGINARY
P/O#	22762.	MATERIAL CERT RECEIVE	0 49
QUANTITY ORDERED:	2001	QUANTITY RECEIVED:	2001 (1000)
THICKNESS ORDERED:		THICKNESS RECEIVED:	0:497+0.0371
SHEET SIZE:	The second secon	SHEET SIZE RECEIVED:	

DESCRIPTION	(Ch	CR eck (N)	COMMENTS
SURFACE DAMAGE	Y	N	
INCORRECT FINISH	Y	(N)	SHOUND DESCRIPTION ROLL SHOWS AND A SECOND
CORROSION	Y	(1)	
INCORRECT GRAIN DIRECTION	Υ	(N)	ESTABLISHED TO A PROPERTY OF THE PARTY OF TH
INCORRECT MATERIAL	Y	(M)	STREET AND STREET OF A STREET OF THE PARTY O
INCORRECT THICKNESS	Υ	(N)	Control to the second section of the second sections and the second section of the section of the second section of the section of the second section of the section of
PHOTO REQUIRED	Y	N	I BILLIAND BY LIGHTON KOYAM BY LISS LANDSLAND AND STATEMENT
CORRECT MATERIAL	W	N	ASTM A 213-10a * 3042 GRADE.
CORRECT REF # TO LINK CERT	(V)	N	YT 22073 #
CORRECT MATERIAL IDENTFICATION	(1)	N	M304TR 0.500 +035W.
CORRECT M# ON THE MATERIAL	(8)	N	M128084
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	Q	

CUT SAMPLE PIECE OF MAT		PREFORM A TS BELOW	HARDNESS (CHECK.	DAS
TYPE OF MATERIAL	HRC	HRB 304/316	DUR A	DUR D	1 6 9-89
SIZE OF TEST SAMPLE	S. OR LOW			(-L-)-1	14/01/3
HARDNESS / DUROMETER READING		47HBB	company to 2		

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY:	BY:
DATE: 980 14/01/30	DATE:



@

SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

	ISO9001:2008; PED Material CERTIFICATE (No.:QAC002105	08 ;PED	Materia	I CERTIF	ICATE (No.:QA	C002105	58/A)	DATE (DATE OF ISSUE: 2013/11/3	3/11/3
CUSTOMER: MARMON/KEYSTONE		CANADA	INC.		Ŧ		CERTH	ICATE N	CERTIFICATE NO. :2013-7-17-D-1	17-D-1	
P.O.NO.: MN3758							ORDER		NO.:2013-07-017-D	-D	
COMMODITY: STAINLESS	STEEL SEA	SEAMLESS	TUBING	, in 1			GRADI	: ASTM	A213-11a/A	GRADE : ASTM A213-11a/ASME SA213-10(TP304/TP304)L	P304/TP304L
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END	/ SOLUTION .	TREATED	PICKL	ED / PLAII	N END		HEAT	HEAT NO.: YT30540)540		
CHEMICAL CONTENTS (WT%)	[%)							distribution of the second			
ELEMENTS	С	Mn		P	S	Si		N:	Cr		
SPECIFICATION	≤ 0.035	€2.00		< 0.040	≤ 0.030	< 0.75		8.0~11.0	18.0~20.0	0	
RESULTS (LADLE)	0.024	1.03	0	0.039	0.004	0.38	8	8.08	18.15		
				PHYSICAL PROPERTIES	AL PROF	ERTIES					
. Dimensions		!	Weight	0.2%YS	TS	EL	FLARIN	G FLAT	FLATTENING	HARDNESS	EDDY
O.D W.T Length (inch) (feet)	Bundle No.	Pieces	(kg)	(Mpa) ≥205	(Mpa) ≥515	(%) ≥35	TEST		TEST	HKB ≤80	TEST TO E426 (100%)
0.750 0.049 20	13-8-165	250	841	255	660	63.5	OK		OK	76	OK (DRILLED HOLE)
REMARKS: AS PER ASTM A213-11a/ASME SA213-10	ME SA213-10			1.WE H	1.WE HEREBY CERTIFY THAT TI	ERTIFY E TEST R	THAT TI	HE MATE	OMPLIAN	SCRIBED HERE	HE MATERIAL DESCRIBED HEREIN HAS BEEN ARE IN COMPLIANCE WITH THE TERMS OF THE
WALL THICKNESS TOLERANCE AS PER ASTM A269-10 IN COMPLIANCE TO NACE MR0175-2003	ANCE AS PER	ASTM A	269-10	PURCH,	PURCHASE ORDER OR CONTRAC' 2.THE CERTIFICATE SHALL NOT	ATE SHA	DNTRAC	T BE REPR	ODUCED.	EXCEPT IN FU	T BE REPRODUCED, EXCEPT IN FULL, WITHOUT
IC TEST TO ASTM A262 PRACTICE E	ACTICE E	1		THE WR	THE WRITTEN APPROVAL OF THE	PPROVAI	OF THE	COMPANY	YY.		
NO WELD REPAIR WAS PERFORMED	RFORMED		į					(()	,		
FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA	INA INA	S				7		7/01/02/02		SR12/16/13	130
MILL TEST CERTIFICATE TO EN 10204/3.1	TO EN 10204/3	-				X		0			
INVOICE NO: YK-13-11-13				Z	ANAGER	OF QUA	LITY A	SSURAN	CE DEPAR	MANAGER OF QUALITY ASSURANCE DEPARTMENT / DING WEI-GUO	WEI-GUO

MATERIAL:	M304TR 0.750 WO.048	/M128084	
RECEIVED BY:	Line Desgaraci		
DATE:	JAN 3011; 2014		
P/O#	22782.	MATERIAL CERT RECEIVED	14c).
QUANTITY ORDERED:	2001	QUANTITY RECEIVED:	200 (10 PCS)
THICKNESS ORDERED:	0-750 x 0.049	THICKNESS RECEIVED:	0752 46.05.4"
SHEET SIZE:	//	SHEET SIZE RECEIVED:	21 () () () () () () () () () (

DESCRIPTION		CR eck (N)	COMMENTS
SURFACE DAMAGE	Υ	N	
INCORRECT FINISH	Υ	(1)	
CORROSION	Υ		
INCORRECT GRAIN DIRECTION	Υ	N	SOME SOUND AND S
INCORRECT MATERIAL	Υ	(N)	
INCORRECT THICKNESS	Y	(N)	CENTRAL PROPERTY OF THE PROPER
PHOTO REQUIRED	Υ	(1)	CAN EST TO SELECT THE CALL SECTION OF THE TENT OF THE CALL SECTION
CORRECT MATERIAL	(4)	N	ASTM 4 213-119 7 3041 CIRADE
CORRECT REF # TO LINK CERT	8	N	X 7. 305.40 · 11.
CORRECT MATERIAL IDENTFICATION	8	N	M384 TR 0.750 W 0.35
CORRECT M# ON THE MATERIAL	8	N	M128084
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	Ń	
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	0	

CUT SAMPLE PIECE OF MA		PREFORM A TS BELOW	HARDNESS C	CHECK.	DAS
TYPE OF MATERIAL	HRC	HRB 304/316	DUR A	DUR D	9-89
SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	1000	62400			14/01/30

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: DAS	BY:
DATE: 16 14(01/30	DATE:
9.80	



CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

CUSTOMER PO NUMBER:	CUSTO	MER PART NUMBER:	PRODUCT DESCRIPTION	N:			
61-30359-4	AT/.5	.12/734	Seamless Tube/Pi	pe			
KAISER ORDER NUMBER: LINE	TEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:		
212954 004		04/11/2013	F00140746	6061	(T6)		
WEIGHT SHIPPED: QUA	ППҮ:	B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	CENGTH:		
627,000 LB 310	310.000 PCS			12.000 FT			
SHIP TO: MARMON/KEYSTONE 32944 US HIGHWAY 6 SPRING VALLEY, IL 61			MARMON/KEYST 1000 REMINGTO SUITE 305 BOLINGBROOK,	N BLVD.			

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00140746	0001	1	45.3	42.1	17.5	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

T.TMITS	Si	Fe	Cu	Min	Mg	Cr	Zn	Ti.	Pb	Bi	Zr	Ea	Tot	
Maximum Minimum D71263	0.80	0.70	0.40	0.15	0.80	0.35 0.04 .08	0.00	0.00	NA	AN AN 00	NA		0.15 0.00 .02	

Applicable Requirements:

Description: MADE IN USA

OD: 0.500"; Wall: 0.120"; Round @

14/1/30 AMS-4082P ASTM B210-12 WW-T-700/6F (11/50) WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED.

COMPLIES TO DIN EN 10204 JAN 2005

COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Plant Serial: 00014941

Kaiser Order Number: 212954

Line Item: 004

Page 1 of 2



CERTIFIED TEST REPORT

http://Online.KalserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms &conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00014941 Kaiser Order Number: 212954

Line Item: 004

MATERIAL: MGOG TO TO SOUNO 125	/M128084
RECEIVED BY: Line DesgARDIN	•
DATE: JAN 3071, 204	
P/O# 22782.	MATERIAL CERT RECEIVED 30
QUANTITY ORDERED: 86	QUANTITY RECEIVED: 960 (8 PC)
THICKNESS ORDERED: 0.50 x0.125	THICKNESS RECEIVED: 0.500 4 0.121
SHEET SIZE:	SHEET SIZE RECEIVED:

DESCRIPTION	NCR (Check Y/N)		COMMENTS			
SURFACE DAMAGE	Υ	N				
INCORRECT FINISH	Y	1				
CORROSION	Υ	(1)				
INCORRECT GRAIN DIRECTION	Υ	(N)	Summers equilibles control religion - 7			
INCORRECT MATERIAL	Y	(N)	CASCANDA CALCADA DA LA COMPANA DE CRESON A DESCRIPTOR DE LA CASCANDA DE CRESON A DESCRIPTOR DE CASCANDA DE CRESON A DESCRIPTOR DE CRESON			
INCORRECT THICKNESS	Y	(N)				
PHOTO REQUIRED	Y	(N)	CAN MORE ALL SERVICES OF THE THE PROPERTY OF T			
CORRECT MATERIAL	8	N	WW-T-700/6P			
CORRECT REF # TO LINK CERT	00	N	F00140746			
CORRECT MATERIAL IDENTFICATION	(8)	N	M6061 T6 TO. MOXW. 12)			
CORRECT M# ON THE MATERIAL	8	N	M128084			
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	N				
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(N)				

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW								
TYPE OF MATERIAL	HRC	HRB 6061	DUR A	DUR D	16 9-89			
SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING		57HRB			14/01/30			

testers located in the Quality Office

QC 18 INSPECTION 600	ENGINEERING SIGNOFF (if required)
INSPECTED BY: 16	BY:
DATE: 9-89 (4(a/3)	DATE:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577

Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO22782

Purchase Order Date 1/24/2014 PO Print Date 1/24/2014

Page Number 1 of 3

Order From:

VC-MAR001

MARMON/KEYSTONE CANADA LTD. 290 CHEMIN DU TREMBLAY BOUCHERVILLE, QC J4B 5X9

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Ship To Contact

Ship To Phone

Vendor Phone

800 361 8142

Buyer **Customer POID** Chantal Lavoie

Customer Tax #

10127-2607

Terms

Net 30 CAD

Currency

Ship Via: Ship Acct: TST ground

FOB

Destination-Collect

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price Exten P	ded rice
	Line Comments		Promise Date		Tribuour v		
	Delivery Comments						
1	M6061T6T1.000W065	6061T6 RD TUBE 1.00 x	1/29/2014		84.00	\$3.70	0.80
			Yes		f		
			1/29/2014				
	MATERIAL: 6061-T6/T62/T6510 AS PER WW-T-700/8 OR QQ-A- AMS 4082 OR AMS 4083 OR AS	225/8 OR AMS 4080 OR					

6061-T6 RD Tube .500 x

1/29/2014

\$310.80

M6061T6T0.500W.125

.125W

\$382.08

MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR ASTM B241

1/29/2014

Yes

Line Total:

Line Total:

\$382.08

Note:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577

Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO22782

Purchase Order Date 1/24/2014 PO Print Date 1/24/2014

Page Number 2 of 3

Order From:

VC-MAR001

MARMON/KEYSTONE CANADA LTD. 290 CHEMIN DU TREMBLAY BOUCHERVILLE, QC J4B 5X9

DART AEROSPACE LTD Ship To:

1270 ABERDEEN HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

800 361 8142

TST ground

Buyer

Chantal Lavoie

Customer POID

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

Customer Tax # Terms

10127-2607 Net 30

Currency

CAD

FOB

Destination-Collect

304 Seamless Tubing .250

1/29/2014

\$19.80

M304TR0.250W.049

1/29/2014

Yes

MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING

AS PER ASTM A213 OR ASME SA213 OR ASTM A269

Line Total:

\$19.80

M304TR0.500W.035

304 RD Tube .500 x .035W

1/29/2014

\$170.00

Yes 1/29/2014

MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME SA213 OR ASTM A269

Line Total:

Line Total:

\$170.00

M304TR0.750W.049

304 RD Tube .750 x .049W

1/29/2014

\$1.85

\$370.00

\$370.00

Yes

1/29/2014

200.00 f

MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME SA213 OR ASTM A269

Note:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577

Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO22782

Purchase Order Date 1/24/2014 PO Print Date 1/24/2014

Page Number 3 of 3

Order From:

VC-MAR001

MARMON/KEYSTONE CANADA LTD. 290 CHEMIN DU TREMBLAY BOUCHERVILLE, QC J4B 5X9 CA

DART AEROSPACE LTD Ship To:

1270 ABERDEEN HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

800 361 8142

Ship To Contact Ship To Phone

Ship Via:

Ship Acct:

TST ground

Buyer

Customer POID

Customer Tax #

Terms Currency

FOB

Chantal Lavoie

10127-2607

Net 30 CAD

Destination-Collect

PO Total:

\$1,252.68

NO

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required YES

PST# 6122-5207

Change Nbr:

Change Date:

1/24/2014